

Coil ■ Sheet ■ Plate ■ Bars ■ Shapes ■ Tubing
Slitting □ Precision Blanking □ Leveling □ Shearing □ Sawing



GENERAL LINE PRODUCTS & SERVICES

Bars ■ Shapes ■ Tubing ■ Burned Plate
Sheared Plate ■ Stock Size Plate ■ Hot Rolled Sheet
Cold Rolled Sheet ■ Coated Sheet ■ Prepainted Steel
Aluminum Sheet ■ Stainless Steel Sheet

 **HIGH STEEL SERVICE
CENTER LLC**
An Affiliate of High Industries Inc.

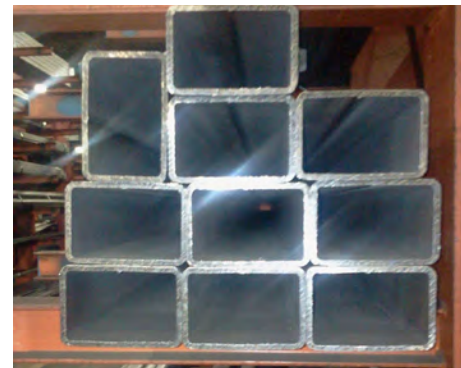


The Dependability Difference.
Complete Inventory. Right-the-First Time Quality.
On-Time Delivery. Competitive Pricing.

One-Stop Source for Bars, Shapes & Tubing



We stock and service only prime steel, and maintain 100% traceability and heat identification on all material -- including stock lengths or cut-to-size.



Complete Inventory, Accurate Processing, JIT Program Expertise.

High Steel Service Center is a one-stop source for a broad range of quality bar, shape and tubing products and processing services. You can count on us to deliver "The Dependability Difference" -- the products you need, fast and accurate processing and on-time delivery of full truckload or less-than-truckload quantities.

Bar:

- Flat
- Square
- Many bar sizes and grades are available upon request
- Round
- Hexagon

Shape:

- Angle
- I-Beam
- Many sizes, shapes and grades are available upon request
- Channel
- Wide Flange Beam

Tubing:

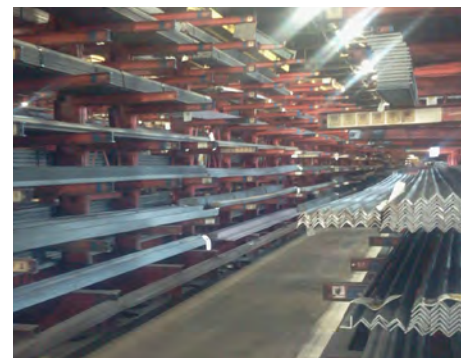
- Square Tube
- Rectangular Tube
- Grades A500 and A513
- Many tubing sizes, shapes and grades are available upon request

Value-Added Processing:

You can rely on our dedicated staff of highly-trained professionals to process your custom orders with our dependable "Right-the-First-Time" quality.

- **Bar Sawing:** reduce your scrap costs and improve your time-to-production with custom cut lengths (*top right*)
- **Structural Sawing:** we can help reduce your total costs with bundle cut structural sawing services (*bottom right*)

Right: Custom-designed racking systems keep a dependable inventory of the products you need to support your JIT programs.



JIT Sheet, Plate, Sheared Plate, Stock-Size Plate



Our carefully controlled processes and state-of-the-art equipment deliver the highest finish quality and tightest tolerances in the industry.



JIT Delivery of Right-the-First-Time Plate Products.

High Steel Service Center, one of the region's leading full-line carbon steel service centers, has more than a quarter century of experience in meeting the burned plate, sheared plate and stock size plate needs of OEMs, fabricators and job shops. Our dependable inventory of quality products, fast and accurate processing services and less-than-truckload quantities will help reduce your total costs.

Grades:

- A-36
- A 516-70
- A 572-50
- A 588
- Floor Plate
- Abrasion Resistant / AR 400
- Many other grades available upon request

Value-Added Processing:

- **Hy-Definition Plasma Burning:** reduces -- or eliminates -- finish machining to help reduce your total cost
- **Plasma Burning:** eight torch plasma arc burners provides close tolerances on custom shapes
- **Oxy-Fuel Burning:** up through 8" thick
- **Shearing:** CNC programmable shears provide close tolerances on material up to 5/8" thick



Dependability Difference in Sheet & Coil Products



Our new, high speed looping pit slitter from Red Bud Industries, Inc.



Superior Quality Products from Your “Dependability Difference” Partner.

We have recently expanded our sheet and coil capabilities, and have increased our capacity -- all designed to help manage your JIT program and reduce your total costs, whether you are an OEM, fabricator or job shop.

Sheet & Coil Products:

- Hot Rolled
- Hot Rolled Pickled & Oiled
- Structural Quality
- High Strength -- Low Alloy
- Galvanized
- Galvannealed
- Aluminized
- Cold Rolled
- Prepainted Steel
- Stainless



Value-Added Processing:

- **60” wide, High Speed Looping Pit Slitter:** Fast and accurate -- provides superior product quality to help reduce your total costs
- **Precision Multi-Cut Blanking Line:** Levels, slits and cuts-to-length all in one operation to help support Just-In-Time turnaround
- **Cut-To-Length Leveling Services:** Superior flatness, “Right-the-First-Time” quality and on-time delivery -- including less-than-truckload quantities
- **CNC Programmable Shearing Services:** shorter leadtimes plus faster delivery means fewer hassles and less downtime for you



Call for a tour of our state-of-the-art facility to find out how “The Dependability Difference” can work for you!



400 Steel Way ■ Lancaster, PA 17601
1-800-732-0346 ■ fax (717) 299-5155
www.highsteelservicecenter.com